




**Sundance® Spas**

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At Sundance® Spas, we think you should

*do more of what matters to you.*

And with more than 35 years of experience crafting high quality spas, we take pride in helping people spend time meaningfully. So go ahead and relax more. Let your mind wander. Savor each and every moment. Celebrate life. Start your Sundance® lifestyle today. You deserve it.

# Our Promise to You



"The quality, design and performance of the spa is exceptional. I look forward to using it almost everyday for relaxation and sleep enhancement, as well as the hydrotherapy benefits for a lower back injury."

*- Ron R.*

Sundance® Optima™ 880™ Series Owner



## Connection

Our products provide an environment where you can nurture relationships and enhance your life, bringing social circles together and couples and families closer. By removing you from life's distractions, our spas give you exactly what you need to be your true self.



Share your  
Sundance® story  
and photo  
with us at

[www.sundancespas.com/  
reviews](http://www.sundancespas.com/reviews)



## Loyalty

Built on trust and a commitment to excellence, the relationship we have with our customers will always be our foundation. By carefully selecting each of our dealers, we can ensure that you are enjoying outstanding products and services that reinforce the reputation we have earned over several decades.



## Craftsmanship

We want you to relax when you're in your Sundance® spa. So we give you the confidence that your spa has everything you need and nothing you don't. Backed by personal experience, a solid reputation for reliability and the best dealer network, you can focus on distraction-free interactions with those that mean most to you.



"It is so far superior to the old spa we had which was part of our pool as it actually has jets you can control and there are four great seats to choose from."

- Norm E.

Sundance® Optima™ 880™ Series Owner



## It's more than a spa, it's a way of life



Once you experience it, you'll see why owners buy again and again: life is better with a Sundance® spa. Start your own **#SundanceLife** and join in the conversation.



# Benefits of Hydrotherapy

## Renewal

By getting a break from the pace of our lives and submersing in an emotional sanctuary, you can relax, rejuvenate and rehabilitate your body, mind and soul.



## Stress-Relief

Everyday stress can create muscle tension and restrict blood flow, causing headaches, sleeplessness, fatigue and soreness. And how we feel physically can affect our thoughts, moods and ability to enjoy life to the fullest. Hydrotherapy is an effective solution to free your stress.



## Healing

While water therapy of the past has evolved into modern hydrotherapy of today, Sundance® Spas continues the tradition of using the restoring properties of water – especially those involving warm water infused with deep massage – to provide the relaxation and nourishing rejuvenation for which the human body craves and immensely benefits from.





# Art of Relaxation

The benefits of hydrotherapy go beyond relaxation; it is about restoring balance. And, in a Sundance® spa you will quickly feel the difference. The secret is in the Fluidix® jets, each designed to mimic a special technique of a trained masseuse. From deeply penetrating to soothingly calm, the more Fluidix® jet variety you experience the deeper sense of relaxation you can achieve.

## Aromatherapy

Sundance® Spas was the first hot tub manufacturer to combine aromatherapy with hydrotherapy in an automatic fragrance system. Without lessening water quality, Sundance® SunScents™ are injected into bubbles and then released when they come to the surface, leaving you feeling renewed.



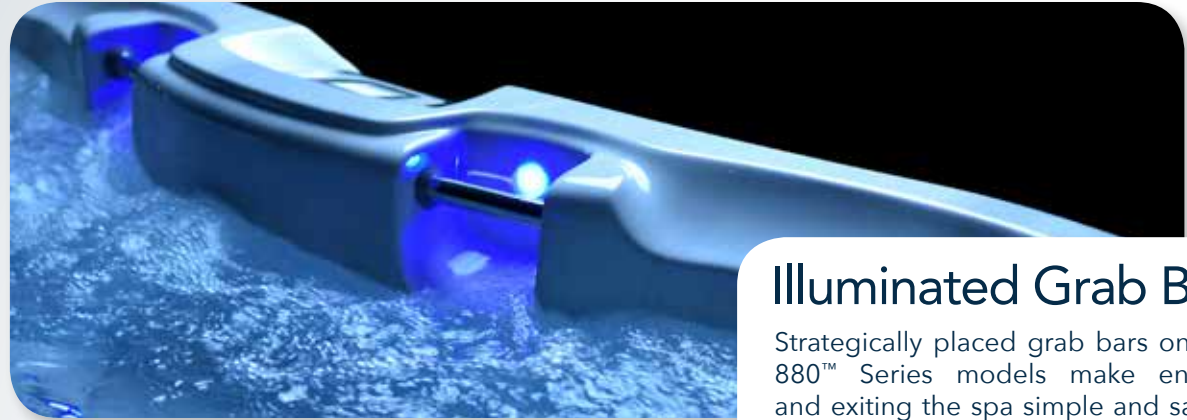
## Chromatherapy

Light has a profound effect on our moods and peace of mind. Chromatherapy, also known as color therapy, uses individual colors in the spectrum to boost and balance energy in your body.



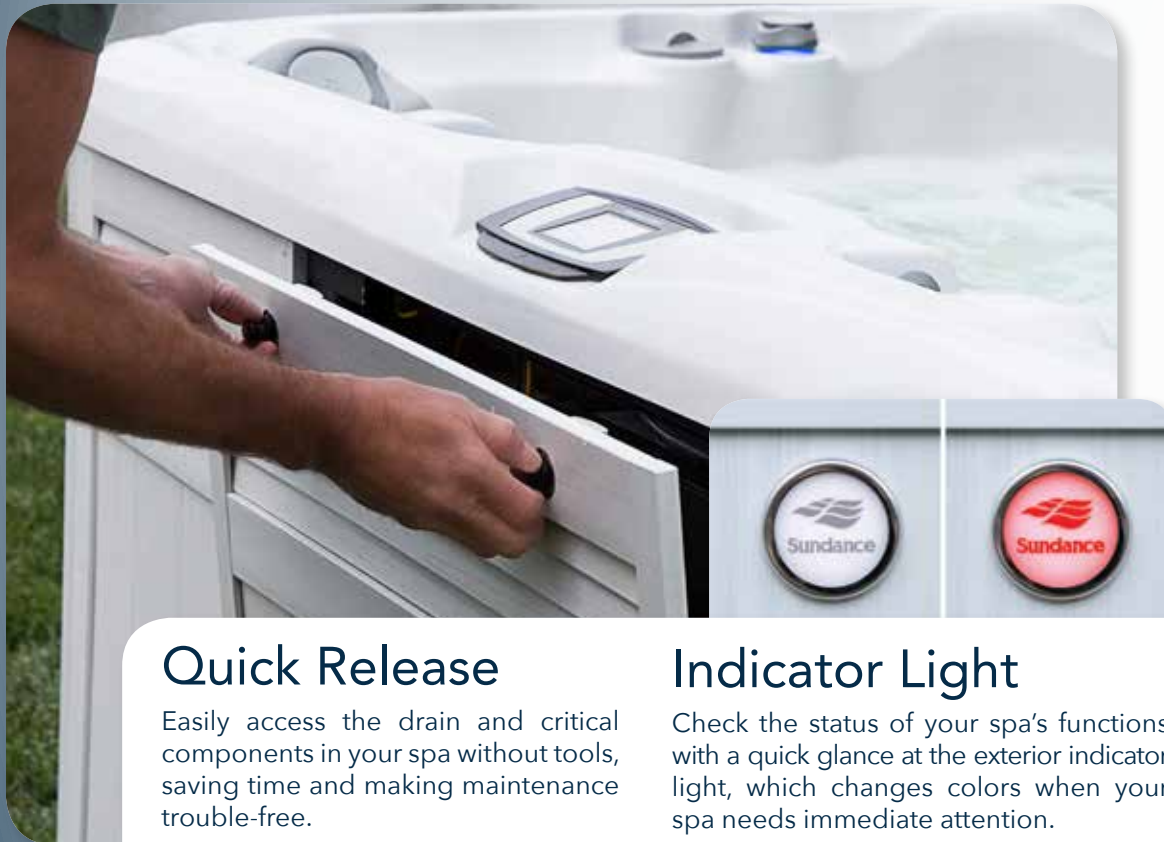
# Built with You in Mind

Maximize relaxation with features that make spa ownership a breeze. Every element is designed specifically for your Sundance® spa for quality and reliability that's built in.



## Illuminated Grab Bars

Strategically placed grab bars on most 880™ Series models make entering and exiting the spa simple and safe for everyone in your family.



## Quick Release

Easily access the drain and critical components in your spa without tools, saving time and making maintenance trouble-free.

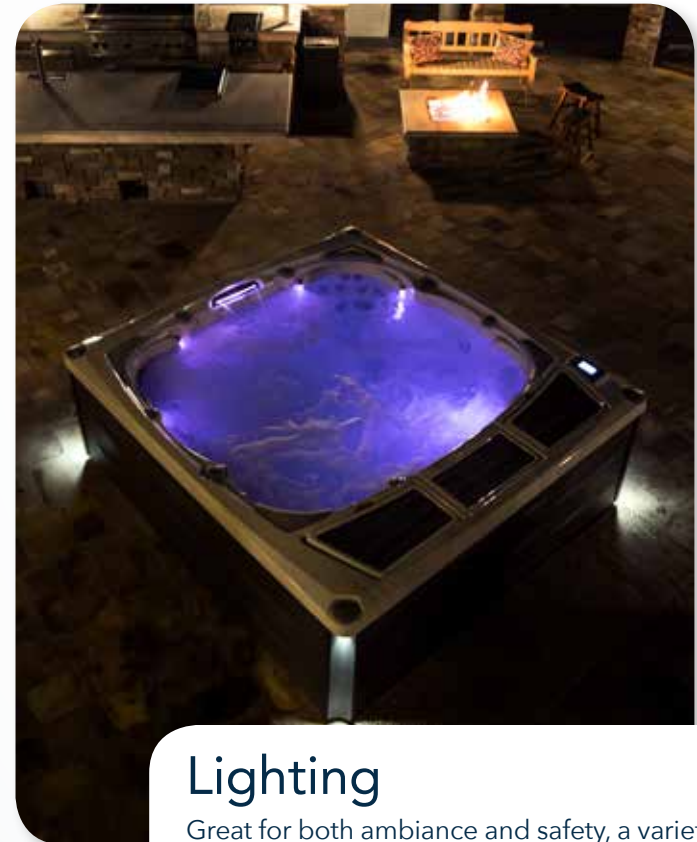
## Quick Drain™

Quickly drain the water from your spa with an oversized drain that makes water changes easy.

## Indicator Light

Check the status of your spa's functions with a quick glance at the exterior indicator light, which changes colors when your spa needs immediate attention.

(880™ model shown. Features vary by Series.)



## Lighting

Great for both ambiance and safety, a variety of spa lighting illuminates the inside and outside of select models for nighttime spa enjoyment.





## Efficient Heater

Heating element transfers heat to the water, increasing thermal efficiency and resisting corrosion.



## SunStrong® Skirt

High quality, UV-resistant synthetic cabinetry is durable and low maintenance.

## Synthetic Base

Provides a solid foundation impervious to nature, moisture and the elements.

## Rigid Bond™

Proprietary shell lamination process makes it stronger and increases thermal retention properties.

## EcoWrap® Insulation

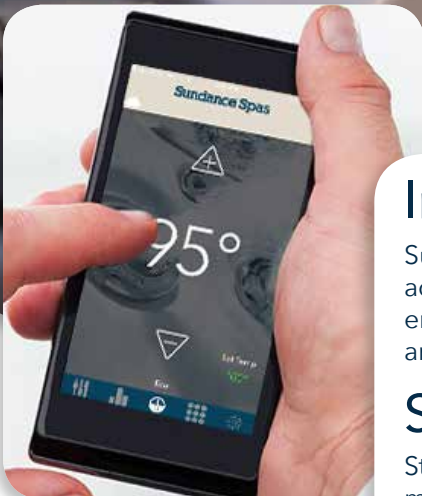
A more energy-efficient upgrade option for select models, ideal for harsh, winter climates.

## Intelligent Controls

Sundance® control panels do more than adjust jets and temperature; you can regulate energy-efficiency, lock the spa for safety and are easy to see at night.

## SunSmart® 2.0 WiFi

Stay in tune with your spa remotely, from maintenance alerts to programming filtration whenever, wherever...24/7.



# Patented Fluidix® Jets

As you surrender to the warm, bubbly water of a Sundance® spa, you'll be whisked away by the right blend of heat, buoyancy and massage that will change the way you feel.

This care-free feeling starts with Fluidix® jets that operate without bearings that can clog or parts that wear out, combining air and water to create highly refined massage sensations. And, each jet is positioned to reach pressure points used in reflexology and acupressure so stress and strain can be a distant memory.

Even if you don't know the difference between Swedish massage and Shiatsu, you'll be enchanted by the variety of massage combinations Sundance® spas deliver. Every Fluidix® jet is assigned a distinct role, uniquely designed to simulate a specific massage action. Air-only jet streams feel like delicate fingers massaging soft tissues. Other jets act more like strong hands deeply kneading large muscles. And some even mimic the rapid, stimulating techniques of Eastern massage therapies.

Regardless of which Fluidix® jet combination you call your favorite, you can get the most from your Sundance® spa.

## Deep Tissue

Using the principles of reflexology combined with warm water, these jets deliver a vigorous, deep-muscle massage with broad coverage that resembles strong hands deeply kneading large muscles.



## Muscle Release

With combinations of circular strokes, firm kneading sensations and rhythmic percussion of popular Swedish techniques, these jets deliver a bold, targeted massage to increase circulation and promote relaxation.



## Pressure Point

Utilizing the fine finger pressure massage technique founded by Eastern cultures, a Shiatsu-style soft, targeted stream of water stimulates vital acupressure points to release strain and discomfort.



## Relaxation

Mimicking the feeling of delicate fingers massaging soft tissues, the gentle, broad coverage of comforting, bubbling water cradles the skin while soothing your senses.





980™

880™ Series

MAXIMUM MESSAGE COVERAGE



**WHIRLPOOL JET**

Adjustable, vigorous, deep muscle-penetrating massage known for its boldness.



**VORTEX™ JET**

Rifling action delivers swirling sensation for high and low impact therapeutic massage.



**FLUIDIX INTELLI-JET™**

Adjustable water flow and oscillating direction for a custom deep tissue massage.



**FLUIDIX ST™ JET**

Focused, deep-tissue jet stream adjustable for intensity and pressure.



**FLUIDIX NEX™ JET**

Adjustable to relieve neck tension and strain in small muscles and sensitive nerves.



**FLUIDIX REFLEX™ JET**

Adjustable, back and forth Swedish-style massage motion to increase circulation and relax your body.



**ACCU-PRESSURE™ JET**

Deep-tissue massage to relieve muscle tension and joint pain.



**FOCUS RELIEF® JET**

Adjustable soothing bubbles for either a concentrated deep tissue massage or soft tissue effervescent effect.

**PULSATOR™ JET**

Pulsing massage action to reduce discomfort of carpal tunnel syndrome in wrists.



**SILENT AIR® INJECTOR JET**

Injects a small, gentle stream of bubbles in the water that also diffuse the SunScents™ fragrance aromatherapy system.

Select Series®

BROAD MESSAGE VARIETY  
WITHOUT REDUCED JET POWER



**VORTEX™ JET**

Rifling action delivers swirling sensation for high and low impact therapeutic massage



**FLUIDIX INTELLI-JET™**

Adjustable water flow and oscillating direction for a custom deep tissue massage.



**FLUIDIX ST™ JET**

Focused, deep-tissue jet stream adjustable for intensity and pressure.



**FLUIDIX NEX™ JET**

Adjustable to relieve neck tension and strain in small muscles and sensitive nerves.



**FLUIDIX REFLEX™ JET**

Adjustable, back and forth Swedish-style massage motion to increase circulation and relax your body.



**ACCU-PRESSURE™ JET**

Deep-tissue massage to relieve muscle tension and joint pain.



**SMT™ MICRO JET**

Medium, spiral action massage to ease tension-prone areas in small muscle groups and joints.

780™ Series

COMPREHENSIVE  
MESSAGE EXPERIENCE



**VORTEX™ JET**

Rifling action delivers swirling sensation for high and low impact therapeutic massage.



**SMT™ FLUIDIX JET**

Medium, spiral-action massage to ease tension-prone areas in small muscle groups and joints.



**MINI  
VORTEX™ JET**

Utilizes high-impact and low-impact targeted stream of water with unique rifling action adjustable for optimal massage.



**ACCU-PRESSURE™  
JET**

Deep-tissue massage to relieve muscle tension and joint pain.



**SMT™  
MICRO JET**

Medium, spiral action massage to ease tension-prone areas in small muscle groups and joints.



**ADJUSTABLE  
ACCU-PRESSURE™ JET**

Adjustable deep tissue jet offers more control over your therapeutic experience.

# Easy Water Management

Sundance® Spas filtration systems not only help to ensure clean, sparkling water, they also equal less maintenance. Through the efficient combination of highly effective filtering, water circulation and water skimming processes, a unique horizontal filter orientation and a circulation pump that filters seven times more water per minute than typical spas, you can spend less time on maintenance.

And, when you combine superior filtration with the CLEARRAY® UV-C Technology or CLEARRAY® UV-C Technology plus CLEARRAY® PRO<sub>3</sub>TECT™ Automatic Oxidizer, you can achieve the clearest, cleanest water with this complete, hands-free option.

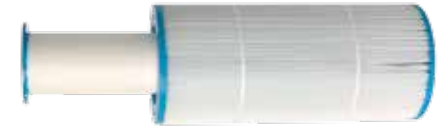


MicroClean®  
Filtration



## MicroClean® Ultra Filtration System

MicroClean® Ultra Filtration System with horizontal MicroClean® Ultra filter, SlipStream™ weir with SunPurity™ mineral cartridge fitting, Dynamic Flow™ circulation pump and CLEARRAY® UV-C Technology set the standard for robust, efficient water filtration.



980™ series

880™ series

MICROCLEAR®  
ULTRA

## MicroClean® Filtration System

MicroClean® Filtration System with horizontal MicroClean® filter, SlipStream™ weir with SunPurity™ mineral cartridge fitting, Dynamic Flow™ circulation pump and CLEARRAY® UV-C Technology make it easy to keep your water clean and fresh.



780™ series

SELECT® series

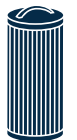
MICROCLEAR®

## Traditional Filtration System

50-square-foot vertical filter and CLEARRAY® UV-C Technology raises the bar on traditional filtration.



680™ series







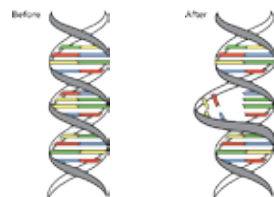
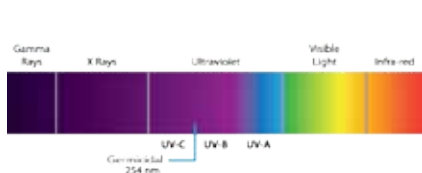
## CLEARRAY® UV-C Technology

Treats water with the power of nature-inspired UV-C technology to neutralize waterborne pathogens, resulting in clean, fresh water.

- Treats 99.9% of waterborne pathogens
- Factory-installed exclusive UV-C Technology
- Easy care and maintenance with annual bulb replacement
- Durable stainless steel and quartz components

### What is UV-C Light?

- A natural part of the spectrum of electromagnetic energy generated by the sun
- Effectively interacts with the DNA of bacteria and viruses, destroying their ability to reproduce
- Is a natural process that adds no by-product to your water



980™ series  
880™ series  
780™ series  
680™ series  
SELECT series®

## CLEARRAY® PRO<sub>3</sub>TECT™

### Low Output Automatic Oxidizer

Supports a hands-free approach to water care for clean, clear water

- Designed to work with CLEARRAY® UV-C technology, automatically oxidizing impurities in the water
- Low-output ozone has minimal off-gassing and prolongs life of equipment longer than traditional ozone systems
- This genuine Sundance® part is specifically calibrated to work with the filtration system in your spa
- Upgrade 980™, 880™ or 780™ Series spas to include either a factory installed option or available as an upgrade for select existing spas



980™ series optional  
880™ series optional  
780™ series optional

# Introducing the 980™ Series

Changing the way







you enjoy your spa

# 980™ Series

Founded upon consumer-favorite Sundance® spa features and laced with never-before-seen design and style, the 980™ Series will change the way you enjoy your spa.



Kingston™



Claremont™







## DESIGN

- Geometric exterior cabinetry highlighted by architectural corner lighting
- Lounge deck with SunCooler™ cold storage areas
- Low profile for easy entry and exit for soakers of any age

## EXPERIENCE

- Spacious seats highlighted by LED lighting
- Up to 10 patented Fluidix® jets varieties
- Upgraded Accu-Ssage™ therapy seat
- Specialty SilentAir® injector jets

## WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream™ skimmer
- CLEARARRAY® UV-C technology

## FEATURES

- Glass i-Touch control for easy use day or night
- Tool-free cabinetry removal
- Robust synthetic base
- SunStrong® Extreme cover (standard)
- SunSmart® 2.0 WiFi kit (standard)
- SunScents™ aromatherapy (scents sold separately)

## UPGRADES

- Factory-installed CLEARARRAY® PRO<sub>3</sub>TECT™ automatic oxidizer (optional)
- Integrated BLUEWAVE® stereo (optional)

# 980™ Series



## Interior Lighting



Spacious seats are highlighted by the even glow of LED lighting for beauty and safety



## Advanced Control



Glass i-Touch Control with smart device functionality makes it even easier to use and enjoy your spa day or night







## Geometric Cabinetry *Series Exclusive*

Crisp, rhythmic texture of the exterior cabinetry highlighted by corner lighting combines classic beauty and modern form



## Additional Seating and Convenience *Series Exclusive*

A low profile, flat top rail and lounge deck offer more places to sit and socialize. SunCooler™ cold storage areas, integrated into the lounge deck, feature removable lid for easy fill, pump-assisted drain and an internal light for use day or night



# 880™ Series

See why Sundance® spa owners buy again and again

We didn't invent the first outdoor spa, but we've made it better.  
That's why we've given the 880™ Series the best of everything.



Aspen®



Maxxus™



Optima®



Cameo®



Altamar®



Marin®



Capri®







## EXPERIENCE

- Up to 10 patented Fluidix® jet varieties
- Accu-Ssage™ therapy seats
- Specialty Silent Air® injector jets

## WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream™ skimmer
- CLEARRAY® UV-C technology

## FEATURES

- i-Touch™ control with color screen
- Integrated LED lighting with external indicator light
- Premium metallic, illuminated accents
- Quick release door for easy equipment access
- Synthetic base
- Illuminated grab bars
- Quick drain
- SunScents™ aromatherapy (scents sold separately)

## UPGRADES

- Factory-installed CLEARRAY® PRO<sub>3</sub>TECT™ automatic oxidizer (optional)
- Exterior lighting (optional)
- Integrated Bluewave® stereo (optional)
- SunSmart® 2.0 WiFi kit (optional)
- Ecowrap® (optional)

# 880™ Series



## MicroClean® Ultra Filtration System



MicroClean® Ultra Filtration System sets the standard for robust, efficient water filtration



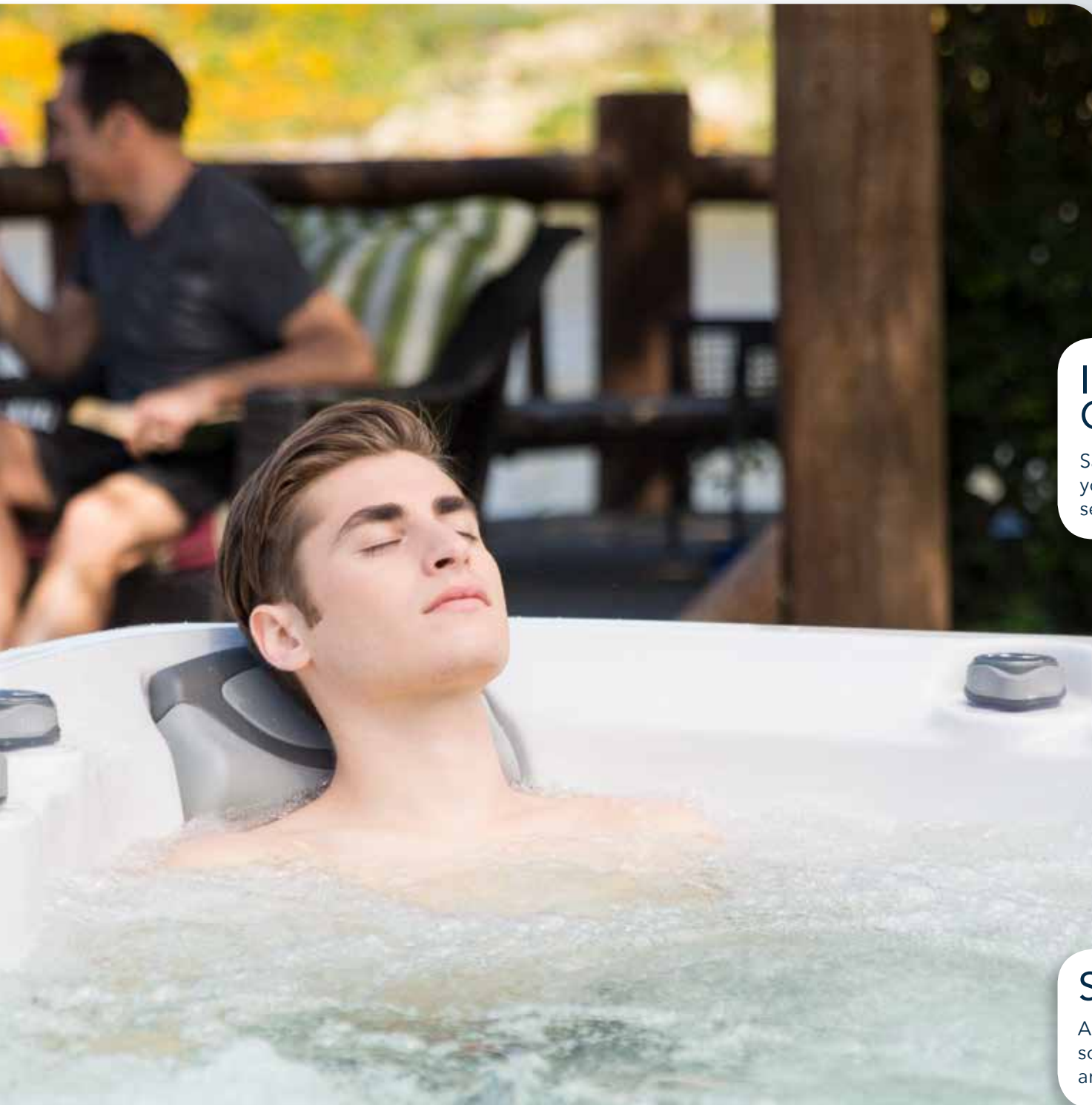
## i-Touch™ Control Panel



Spas often get the most use at night, so an advanced control amplifies ease of use. With a glowing, color, touch screen control and icon-driven menus programming your spa is even easier any time of day







## Illuminated Grab Bars



Safety is our priority, so we make it easy for you and your family to enter and exit the spa securely



## SilentAir® Injector Jets

An exclusive blower and air-only jets deliver a soft tissue massage and optional SunScents™ aromatherapy for a soothing experience

# 780™ Series

Create your perfect backyard oasis

We believe the 780™ Series should enhance your life, so we combined new technologies with good old fashioned know-how to craft intuitive, well-rounded spas that are a delight to use.

## EXPERIENCE

- Up to 6 patented Fluidix® jet varieties
- SMT™ therapy seat
- Accu-Pressure™ therapy seat

## FEATURES

- Streamlined digital control panel with illumination
- Enhanced LED lighting with external indicator light
- EZ access door
- Synthetic base

## WATER CARE

- MicroClean® Filtration System
- Slipstream™ skimmer
- CLEARARRAY® UV-C technology

## UPGRADES

- Factory-installed CLEARARRAY® PRO<sub>3</sub>TECT™ automatic oxidizer (optional)
- Bluewave® stereo (optional)
- SunSmart® 2.0 WiFi Kit (optional)
- Ecowrap® (optional)



Chelsea®



Hamilton™



Hanover™



Bristol™



Montclair™



Dover™



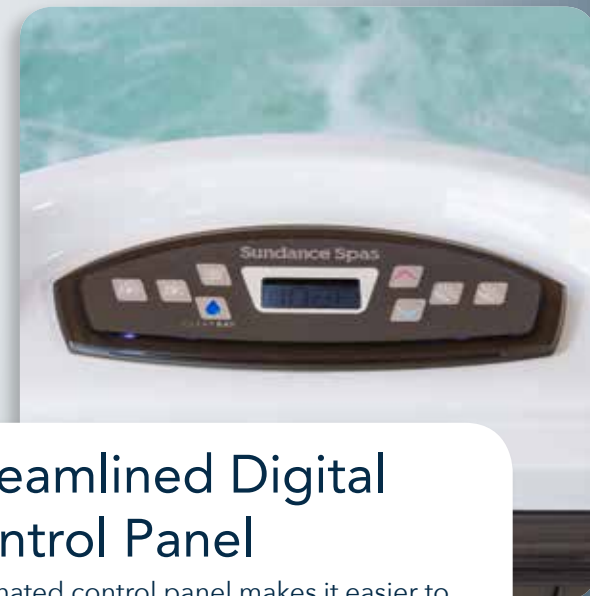




## MicroClean® Filtration System



MicroClean® Filtration System makes it easy to keep your water clean and fresh



## Streamlined Digital Control Panel

Illuminated control panel makes it easier to program your spa and puts CLEARRAY® On Demand right at your fingertips

# 680™ Series

Be immersed in total relaxation

The 680™ Series will make you feel good long after you leave the water.

- Standard jets
- Adjustable massage options
- Traditional filtration system
- CLEARRAY® UV-C technology
- Simplified control panel
- Bluewave® stereo (optional)



McKinley®



Ramona®



Edison®



Peyton®



Prado™



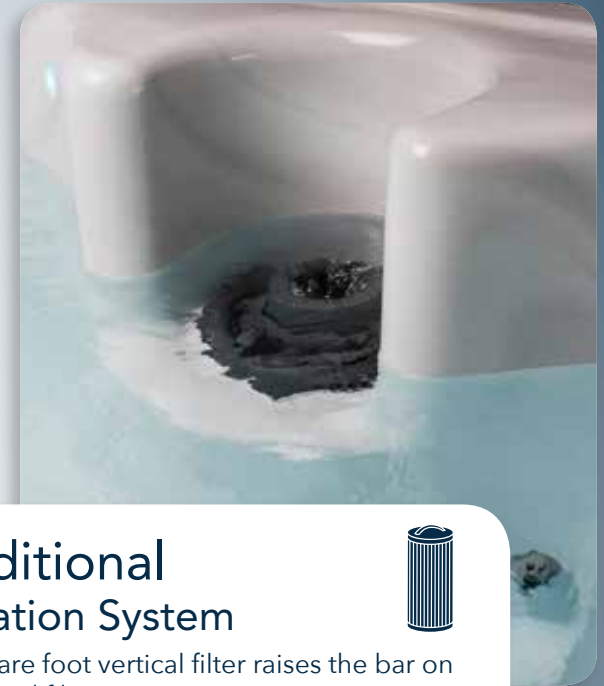
Denali®



Tacoma®







## Traditional Filtration System



50 square foot vertical filter raises the bar on traditional filtration



## Simplified Control Panel

Streamlines spa functions to make it easy to focus on relaxation

# Select Series®

**Crafted with you in mind**

With a modern design and insightful ways to boost energy efficiency, we've perfected a spa that promotes stress-melting hydrotherapy without reduced jet power.

## DESIGN

- Flat rail design that integrates into decks
- Energy efficient
- Contemporary look

## EXPERIENCE

- Up to 7 patented Fluidix® jet varieties
- Intelli-Jet™ therapy seat

## WATER CARE

- MicroClean® Filtration System
- Slipstream™ skimmer
- CLEARRAY® UV-C technology

## FEATURES

- Streamlined digital control panel
- LED exterior lighting
- Synthetic base

## UPGRADES

- Bluewave® stereo (optional)



Constance®



Victoria™







## MicroClean® Filtration System



MicroClean® Filtration System makes it easy to keep your water clean and fresh



## Streamlined Digital Control Panel

Efficient control panel makes it easy to program your spa to put relaxation, recovery and connection with those you love right at your fingertips

# Series Features Comparison

## Premium Elements

### PREMIUM



- Up to 10 patented Fluidix® jet varieties
- Stainless steel jet trim
- Specialty SilentAir® injector jets
- MicroClean® Ultra Filtration System
- Premium accents
- Integrated lighting
- Tool-free cabinetry removal
- Wide sheet waterfall
- Touch control
- Quick drain
- Synthetic base
- Exterior lighting (optional on select models)
- SunSmart® WiFi 2.0 (optional on select models)
- Dynamic Flow circulation pump

980™ series  
880™ series

## Enhanced Elements

### ENHANCED



- Up to 7 patented Fluidix® jet varieties
- Stainless steel jet trim
- MicroClean® Filtration System
- Stylized design touches
- Enhanced lighting
- EZ access door
- Synthetic base
- Dynamic Flow circulation pump

780™ series  
SELECT series®

## Traditional Elements

### TRADITIONAL



- Standard jets
- Stainless steel jet trim
- Traditional filtration
- Classic lighting

680™ series





## Kingston™

### Seats 6-7 Adults

7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)

980™  
series



<b>DRY WEIGHT</b>	971 lbs (440 kg)
<b>TOTAL FILLED WEIGHT</b>	5,233 lbs (2,374 kg)
<b>AVERAGE SPA VOLUME</b>	401 US gal (1,518 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2x 1-Speed 2.5 hp Continuous
EXPORT (50 Hz)	2x 1-Speed 2.0 hp Continuous
<b>TOTAL JETS</b>	56 + 12 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	8
<b>WATER SYSTEM</b>	MicroClean® Ultra Filtration System
<b>LIGHTING</b>	Seat accent lights, waterfall, SunCooler™, exterior and underwater
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A or 40A
<b>TITANIUM COIL HEATER</b>	5.5 kW <sup>1</sup>



SunCooler™



i-Touch Control



Exterior Lighting



SunSmart®  
2.0 WiFi



Estimated Monthly Cost  
**\$18.41**



## Claremont™ LOUNGE

### Seats 5-6 Adults

7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)



980™  
series



<b>DRY WEIGHT</b>	969 lbs (440 kg)
<b>TOTAL FILLED WEIGHT</b>	5,272 lbs (2,392 kg)
<b>AVERAGE SPA VOLUME</b>	405 US gal (1,533 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2x 1-Speed 2.5 hp Continuous
EXPORT (50 Hz)	2x 1-Speed 2.0 hp Continuous
<b>TOTAL JETS</b>	59 + 6 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	10
<b>WATER SYSTEM</b>	MicroClean® Ultra Water Management
<b>LIGHTING</b>	Seat accent lights, waterfall, SunCooler™, exterior and underwater
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A or 40A
<b>TITANIUM COIL HEATER</b>	5.5 kW <sup>1</sup>



SunCooler™



i-Touch Control



Exterior Lighting



SunSmart®  
2.0 WiFi



Estimated Monthly Cost  
**\$19.30**

<sup>1</sup> 2.7 KW on 50 Hz export spas.

980™ Series

# Seats 6+



## Aspen® Seats 7-8

7'6" x 9'2" x 41.5" (229 cm x 280 cm x 106 cm)

880™  
series



<b>DRY WEIGHT</b>	1,240 lbs (562 kg)
<b>TOTAL FILLED WEIGHT</b>	7,036 lbs (3,192 kg)
<b>AVERAGE SPA VOLUME</b>	520 US gal (1,968 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	3 TheraMax™ 2.5 hp (5.1 bhp²)
EXPORT (50 Hz)	3 TheraMax™ 2.0 hp (2.6 bhp²)
<b>TOTAL JETS</b>	66 + 14 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	9

<b>WATER SYSTEM</b>	MicroClean® Ultra Filtration System
<b>LIGHTING</b>	Integrated
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 50A or 60A
EXPORT (50 Hz)	230 VAC @ 24A, 26A
<b>TITANIUM COIL HEATER</b>	5.5 kW¹



Estimated Monthly Cost w/ EcoWrap®  
**\$20.74** **TBD**



## Maxxus™ LOUNGE Seats 6

7'6" x 9'2" x 41.5" (229 cm x 280 cm x 106 cm)

880™  
series



<b>DRY WEIGHT</b>	1,117 lbs (507 kg)
<b>TOTAL FILLED WEIGHT</b>	6,557 lbs (2,974 kg)
<b>AVERAGE SPA VOLUME</b>	523 US gal (1,979 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	3 TheraMax™ 2.5 hp (5.1 bhp²)
EXPORT (50 Hz)	3 TheraMax™ 2.0 hp (2.6 bhp²)
<b>TOTAL JETS</b>	65 + 6 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	10

<b>WATER SYSTEM</b>	MicroClean® Ultra Filtration System
<b>LIGHTING</b>	Integrated
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 50A or 60A
EXPORT (50 Hz)	230 VAC @ 24A, 26A
<b>TITANIUM COIL HEATER</b>	5.5 kW¹



Estimated Monthly Cost w/ EcoWrap®  
**\$23.26** **\$14.90**



## Optima® Seats 6-7

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

880™  
series



<b>DRY WEIGHT</b>	924 lbs (419 kg)
<b>TOTAL FILLED WEIGHT</b>	5,344 lbs (2,424 kg)
<b>AVERAGE SPA VOLUME</b>	410 US gal (1,552 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 hp (5.1 bhp²)
EXPORT (50 Hz)	2 TheraMax™ 2.0 hp (2.6 bhp²)
<b>TOTAL JETS</b>	47 + 14 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	8

<b>WATER SYSTEM</b>	MicroClean® Ultra Filtration System
<b>LIGHTING</b>	Integrated
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 17A, 15A
<b>TITANIUM COIL HEATER</b>	5.5 kW¹



Estimated Monthly Cost w/ EcoWrap®  
**\$20.02** **\$12.53**

¹ 2.7 KW on 50 Hz export spas.

² Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.



# Seats 6+



## Chelsea®

### Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT	873 lbs (396 kg)
TOTAL FILLED WEIGHT	5,210 lbs (2,363 kg)
AVERAGE SPA VOLUME	400 US gal (1,514 liters)
TOTAL JETS	40
MASSAGE VARIETY	6



Estimated Monthly Cost w/ EcoWrap®  
**\$16.91** **TBD**

780™  
series



WATER SYSTEM	MicroClean® Filtration System
LIGHTING	Enhanced
JET PUMPS	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 cont hp (5.1 bhp²)
EXPORT (50 Hz)	2 TheraMax™ 2.0 cont hp (2.6 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230-240 VAC @ 20A, 30A or 40A
STAINLESS STEEL HEATER	5.5 kW¹



## Hanover™

### Seats 6

7' x 7' x 36" (213 cm x 213 cm x 91 cm)

DRY WEIGHT	740 lbs (336 kg)
TOTAL FILLED WEIGHT	3,627 lbs (1,645 kg)
AVERAGE SPA VOLUME	355 US gal (1,344 liters)
TOTAL JETS	34
MASSAGE VARIETY	6



Estimated Monthly Cost w/ EcoWrap®  
**\$16.98** **TBD**

780™  
series



WATER SYSTEM	MicroClean® Filtration System
LIGHTING	Enhanced
JET PUMPS	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 cont hp (4.8 bhp²)
EXPORT (50 Hz)	2 TheraMax™ 2.0 cont hp (3.0 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230-240 VAC @ 20A, 30A or 40A
STAINLESS STEEL HEATER	5.5 kW¹



## McKinley®

### Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT	778 lbs (353 kg)
TOTAL FILLED WEIGHT	5,115 lbs (2,320 kg)
AVERAGE SPA VOLUME	410 US gal (1,552 liters)
TOTAL JETS	44



Estimated Monthly Cost  
**\$19.87**

680™  
series



WATER SYSTEM	Traditional Filtration
LIGHTING	Classic
JET PUMPS	
NORTH AMERICA (60 Hz)	2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²)
EXPORT (50 Hz)	2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A or 40A
STAINLESS STEEL HEATER	5.5 kW¹



## Edison®

### Seats 6-7

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

DRY WEIGHT	758 lbs (344 kg)
TOTAL FILLED WEIGHT	4,511 lbs (2,046 kg)
AVERAGE SPA VOLUME	350 US gal (1,325 liters)
TOTAL JETS	35



Estimated Monthly Cost  
**\$15.72**

680™  
series



WATER SYSTEM	Traditional Filtration
LIGHTING	Classic
JET PUMPS	
NORTH AMERICA (60 Hz)	2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²)
EXPORT (50 Hz)	2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A or 40A
STAINLESS STEEL HEATER	5.5 kW¹

¹ 2.7 KW on 50 Hz export spas.

² Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.

# Seats 5-6



## Cameo® Seats 5-6

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

LOUNGE



880™  
series



<b>DRY WEIGHT</b>	962 lbs (436 kg)
<b>TOTAL FILLED WEIGHT</b>	4,882 lbs (2,214 kg)
<b>AVERAGE SPA VOLUME</b>	370 US gal (1,401 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 hp (5.1 bhp <sup>2</sup> )
EXPORT (50 Hz)	2 TheraMax™ 2.0 hp (2.6 bhp <sup>2</sup> )
<b>TOTAL JETS</b>	54 + 6 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	10

<b>WATER SYSTEM</b>	MicroClean® Ultra Filtration System
<b>LIGHTING</b>	Integrated
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 17A, 15A
<b>TITANIUM COIL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost w/ EcoWrap®  
**\$18.14 \$15.34**



## Hamilton™ Seats 5-6

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

LOUNGE



780™  
series



<b>DRY WEIGHT</b>	826 lbs (375 kg)
<b>TOTAL FILLED WEIGHT</b>	4,996 lbs (2,266 kg)
<b>AVERAGE SPA VOLUME</b>	393 US gal (1,488 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 cont hp (5.1 bhp <sup>2</sup> )
EXPORT (50 Hz)	2 TheraMax™ 2.0 cont hp (2.6 bhp <sup>2</sup> )
<b>TOTAL JETS</b>	41
<b>MASSAGE VARIETY</b>	6

<b>WATER SYSTEM</b>	MicroClean® Filtration System
<b>LIGHTING</b>	Enhanced
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230-240 VAC @ 20A, 30A or 40A
<b>STAINLESS STEEL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost w/ EcoWrap®  
**\$17.66 \$11.88**



## Ramona® Seats 5-6

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

LOUNGE



680™  
series



<b>DRY WEIGHT</b>	774 lbs (351 kg)
<b>TOTAL FILLED WEIGHT</b>	5,111 lbs (2,318 kg)
<b>AVERAGE SPA VOLUME</b>	520 US gal (1,968 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2-speed 2.5hp (4.5 bhp <sup>2</sup> ) 1-speed 2.5hp (4.8 bhp <sup>2</sup> )
EXPORT (50 Hz)	2-speed 2.0hp (2.6 bhp <sup>2</sup> ) 1-speed 2.0hp (3.0 bhp <sup>2</sup> )
<b>TOTAL JETS</b>	45

<b>WATER SYSTEM</b>	Traditional Filtration
<b>LIGHTING</b>	Classic
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A or 40A
<b>STAINLESS STEEL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost  
**\$18.94**

<sup>1</sup> 2.7 KW on 50 Hz export spas.

<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.



# Seats 5-6



## Altamar® Seats 5-6

6'9" x 7'2" x 37.5" (206 cm x 219 cm x 96 cm)



880™  
series



<b>DRY WEIGHT</b>	875 lbs (397 kg)
<b>TOTAL FILLED WEIGHT</b>	4,878 lbs (2,213 kg)
<b>AVERAGE SPA VOLUME</b>	390 US gal (1,476 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 hp (5.1 bhp <sup>2</sup> )
EXPORT (50 Hz)	2 TheraMax™ 2.0 hp (2.6 bhp <sup>2</sup> )
<b>TOTAL JETS</b>	41 + 8 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	9

<b>WATER SYSTEM</b>	MicroClean® Ultra Filtration System
<b>LIGHTING</b>	Integrated
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 17A, 15A
<b>TITANIUM COIL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost w/ EcoWrap®  
**\$18.22 \$11.74**



## Bristol™ Seats 5

7' x 7' x 36" (213 cm x 213 cm x 91 cm)



780™  
series



<b>DRY WEIGHT</b>	745 lbs (338 kg)
<b>TOTAL FILLED WEIGHT</b>	3,589 lbs (1,628 kg)
<b>AVERAGE SPA VOLUME</b>	350 US gal (1,325 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 cont hp (5.1 bhp <sup>2</sup> )
EXPORT (50 Hz)	2 TheraMax™ 2.0 cont hp (2.6 bhp <sup>2</sup> )
<b>TOTAL JETS</b>	38
<b>MASSAGE VARIETY</b>	6

<b>WATER SYSTEM</b>	MicroClean® Filtration System
<b>LIGHTING</b>	Enhanced
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230-240 VAC @ 20A, 30A or 40A
<b>STAINLESS STEEL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost w/ EcoWrap®  
**\$16.91 TBD**



## Peyton® Seats 6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)



680™  
series



<b>DRY WEIGHT</b>	846 lbs (384 kg)
<b>TOTAL FILLED WEIGHT</b>	4,682 lbs (2,124 kg)
<b>AVERAGE SPA VOLUME</b>	340 US gal (1,287 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2-speed 2.5hp (4.5 bhp <sup>2</sup> ) 1-speed 2.5hp (4.8 bhp <sup>2</sup> )
EXPORT (50 Hz)	2-speed 2.0hp (2.6 bhp <sup>2</sup> ) 1-speed 2.0hp (3.0 bhp <sup>2</sup> )
<b>TOTAL JETS</b>	35

<b>WATER SYSTEM</b>	Traditional Filtration
<b>LIGHTING</b>	Classic
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A, or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A, or 40A
<b>STAINLESS STEEL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost  
**\$18.14**

<sup>1</sup> 2.7 KW on 50 Hz export spas.

<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.

# Seats 4-5



## Marin® Seats 4-5 Adults

6'3" x 7'7" x 33" (191 cm x 231 cm x 84 cm)



880™  
series



<b>DRY WEIGHT</b>	776 lbs (352 kg)
<b>TOTAL FILLED WEIGHT</b>	4,237 lbs (1,922 kg)
<b>AVERAGE SPA VOLUME</b>	315 US gal (1,192 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 hp (5.1 bhp²)
EXPORT (50 Hz)	2 TheraMax™ 2.0 hp (2.6 bhp²)
<b>TOTAL JETS</b>	33 + 10 Air Injector Jets
<b>AIR BLOWER</b>	1.5 hp air pump
<b>MASSAGE VARIETY</b>	9

<b>WATER SYSTEM</b>	MicroClean® Ultra Filtration System
<b>LIGHTING</b>	Integrated
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 17A, 15A
<b>TITANIUM COIL HEATER</b>	5.5 kW¹



Estimated Monthly Cost w/ EcoWrap®  
**\$16.06 \$11.16**



## Montclair™ Seats 4-5 Adults

6'3" x 7'7" x 33" (191 cm x 231 cm x 84 cm)



780™  
series



<b>DRY WEIGHT</b>	790 lbs (358 kg)
<b>TOTAL FILLED WEIGHT</b>	4,251 lbs (1,928 kg)
<b>AVERAGE SPA VOLUME</b>	310 US gal (1,173 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 TheraMax™ 2.5 cont hp (5.1 bhp²)
EXPORT (50 Hz)	2 TheraMax™ 2.0 cont hp (2.6 bhp²)
<b>TOTAL JETS</b>	30
<b>MASSAGE VARIETY</b>	6

<b>WATER SYSTEM</b>	MicroClean® Filtration System
<b>LIGHTING</b>	Enhanced
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230-240 VAC @ 20A, 30A or 40A
<b>STAINLESS STEEL HEATER</b>	5.5 kW¹



Estimated Monthly Cost w/ EcoWrap®  
**\$14.61 \$8.71**



## Prado™ Seats 4-5 Adults

6'4" x 7' x 34.5" (193 cm x 213 cm x 87 cm)

680™  
series



<b>DRY WEIGHT</b>	562 lbs (255 kg)
<b>TOTAL FILLED WEIGHT</b>	3,518 lbs (1,596 kg)
<b>AVERAGE SPA VOLUME</b>	354 US gal (1,340 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	1 TheraFlo™ 1.5 cont hp (1 @ 2 spd, 2.5 bhp²)
EXPORT (50 Hz)	1 TheraFlo™ 2.0 cont hp (2 spd 3.0 bhp²)
<b>TOTAL JETS</b>	23

<b>WATER SYSTEM</b>	Traditional Filtration
<b>LIGHTING</b>	Classic
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	120 VAC 60 Hz 15A or 240 VAC 60 Hz 30A/40A
EXPORT (50 Hz)	230 VAC 50 Hz 20A/30A
<b>STAINLESS STEEL HEATER</b>	1.0 kW¹ (120V) or 4.0kW (240V)



Estimated Monthly Cost  
**\$14.26**

¹ 2.7 KW on 50 Hz export spas.

² Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.





## Capri®

Seats 2-3 adults

5'9" x 6'10" x 30.5" (176 cm x 209 cm x 78 cm)

DRY WEIGHT	635 lbs (288 kg)
TOTAL FILLED WEIGHT	3,262 lbs (1,480 kg)
AVERAGE SPA VOLUME	230 US gal (871 liters)
TOTAL JETS	31 + 8 Air Injector Jets
MASSAGE VARIETY	9



Estimated Monthly Cost w/ EcoWrap®  
**\$14.47 \$10.66**

880™  
series



WATER SYSTEM	MicroClean® Ultra Filtration System
LIGHTING	Integrated
AIR BLOWER	1.5 hp air pump
JET PUMPS	
NORTH AMERICA (60 Hz)	1 TheraMax™ 2.5 hp (5.1 bhp²)
EXPORT (50 Hz)	1 TheraMax™ 2.0 hp (2.6 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, or 50A
EXPORT (50 Hz)	230 VAC @ 10A, 15A
TITANIUM COIL HEATER	5.5 kW¹



## Dover™

Seats 2-3 Adults

5'9" x 6'10" x 30.5" (176 cm x 209 cm x 78 cm)

DRY WEIGHT	620 lbs (281 kg)
TOTAL FILLED WEIGHT	3,247 lbs (1,473 kg)
AVERAGE SPA VOLUME	230 US gal (871 liters)
TOTAL JETS	23
MASSAGE VARIETY	5



Estimated Monthly Cost w/ EcoWrap®  
**\$12.76 \$9.00**

780™  
series



WATER SYSTEM	MicroClean® Filtration System
LIGHTING	Integrated
JET PUMPS	
NORTH AMERICA (60 Hz)	1 TheraMax™ 1.5 cont hp (2 spd, 4.8 bhp²)
EXPORT (50 Hz)	1 TheraMax™ 2.0 cont hp (2 spd 3.0 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	120 VAC @ 15A or 240 VAC @ 30A, or 40A
EXPORT (50 Hz)	230 VAC @ 20A, or 30A
STAINLESS STEEL HEATER	1.0 kW¹ (120V) or 4.0 kW (240V)



## Denali®

Seats 4 Adults

78.5" dia. x 36" (200 cm dia. x 92 cm)

DRY WEIGHT	560 lbs (254 kg)
TOTAL FILLED WEIGHT	3,062 lbs (1,389 kg)
AVERAGE SPA VOLUME	5
TOTAL JETS	20



Estimated Monthly Cost  
**\$11.59**

680™  
series



WATER SYSTEM	Traditional Filtration
LIGHTING	Standard
JET PUMPS	
NORTH AMERICA (60 Hz)	2-speed 1.5hp (2.5 bhp²)
EXPORT (50 Hz)	2-speed 2.0hp (3.06 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	120 VAC @ 15A or 240 VAC @ 30A or 40A
EXPORT (50 Hz)	230 VAC @ 20A or 30A
STAINLESS STEEL HEATER	1.0 kW¹ (120V) or 4.0 kW (240V)



## Tacoma®

Seats 2-3 Adults

5'8" x 5'8" x 31" (173 cm x 173 cm x 79 cm)

DRY WEIGHT	424 lbs (192 kg)
TOTAL FILLED WEIGHT	2,009 lbs (911 kg)
AVERAGE SPA VOLUME	145 US gal (549 liters)
TOTAL JETS	12



Estimated Monthly Cost  
**\$9.58**

680™  
series



WATER SYSTEM	Traditional Filtration
LIGHTING	Standard
JET PUMPS	
NORTH AMERICA (60 Hz)	2-speed 1.5 hp (2.5 bhp²)
EXPORT (50 Hz)	2-speed 2.0 hp (3.0 bhp²)
ELECTRICAL REQUIREMENTS	
NORTH AMERICA (60 Hz)	120 VAC @ 15A or 240 VAC @ 30A or 40A
EXPORT (50 Hz)	230 VAC @ 20A or 30A
STAINLESS STEEL HEATER	1.0 kW¹ (120V) or 4.0 kW (240V)

¹ 2.7 KW on 50 Hz export spas.

² Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.



## Constance®

Seats 6 Adults

7'4" x 7'4" x 36" (224 cm x 224 cm x 91 cm)

SELECT  
series®



<b>DRY WEIGHT</b>	901 lbs (409 kg)
<b>TOTAL FILLED WEIGHT</b>	5,196 lbs (2,357 kg)
<b>AVERAGE SPA VOLUME</b>	400 US gal (1,514 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 speed, 2.5 hp continuous; 1 speed, 2.5 hp continuous
EXPORT (50 Hz)	2 speed, 2.0 hp continuous; 1 speed, 2.0 hp continuous
<b>TOTAL JETS</b>	38
<b>MASSAGE VARIETY</b>	6

<b>WATER SYSTEM</b>	MicroClean® Filtration System
<b>LIGHTING</b>	Enhanced
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A or 40A
<b>STAINLESS STEEL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost  
**\$18.22**



## Victoria™

Seats 5-6 Adults

7'4" x 7'4" x 36" (224 cm x 224 cm x 91 cm)



SELECT  
series®



<b>DRY WEIGHT</b>	898 lbs (407 kg)
<b>TOTAL FILLED WEIGHT</b>	5,318 lbs (2,412 kg)
<b>AVERAGE SPA VOLUME</b>	400 US gal (1,514 liters)
<b>JET PUMPS</b>	
NORTH AMERICA (60 Hz)	2 speed, 2.5 hp continuous; 1 speed, 2.5 hp continuous
EXPORT (50 Hz)	2 speed, 2.0 hp continuous; 1 speed, 2.0 hp continuous
<b>TOTAL JETS</b>	49
<b>MASSAGE VARIETY</b>	7

<b>WATER SYSTEM</b>	MicroClean® Filtration System
<b>LIGHTING</b>	Enhanced
<b>ELECTRICAL REQUIREMENTS</b>	
NORTH AMERICA (60 Hz)	240 VAC @ 40A, 50A or 60A
EXPORT (50 Hz)	230 VAC @ 20A, 30A or 40A
<b>STAINLESS STEEL HEATER</b>	5.5 kW <sup>1</sup>



Estimated Monthly Cost  
**\$18.22**



# Good Cause Spas™

At Sundance® Spas, we find purpose in connecting families and loved ones. By building a product that helps you engage in cherished conversations, experience deep relaxation, and recuperate, we understand just how essential a backyard spa can be.

Whether helping generations of families come together or giving back to those who give so much, supporting good causes in our communities simply feels like the perfect fit.

Please join Sundance® Spas and the Good Cause Spas™ movement in our support of the many worthy organizations that strive to help our neighbors, heroes, and champions.



**SUPPORTING OUR GEORGIA GUARD AND  
RESERVE SERVICE MEMBERS & VETERANS**



# Color Palette

Whether you're charmed by soothing shades or bold hues, selecting the perfect color combination starts with a pleasing palette that blends seamlessly with your backyard décor.

## Step 1

Select your shell color



### Designer's Corner

We had our world class designers pick some of their favorite pairings for your inspiration.



### Acrylic Shells



Porcelain



Celestite



Platinum



Sahara



Oyster



Sandstone



Copper Sand



Monaco



Caribbean Surf



Midnight

Note: Color options vary by model. See dealer for details.



## Step 2

Select your skirt color



## Step 3

Select your cover type and color

### Skirts



Autumn Walnut



Coastal



Mahogany



White Oak

Note: Color options vary by model. See dealer for details.

### Sunstrong® Covers

State-of-the-art



Gray



Sienna



Black

### Vinyl Covers Traditional



Coastal



Duetto

Note: Color options vary by model. See dealer for details.

# Genuine Parts & Accessories



Engineered specifically to optimize your experience, Sundance® Genuine Parts and Accessories prolong the enjoyment of your spa, letting you focus on the way you and your family feel when you use your Sundance® spa.



## SunStrong® Spa Side Umbrellas

SunStrong® Spa Side Umbrellas are made from the same material as SunStrong® Covers and complement your spa cover perfectly, providing protection from the elements while adding privacy.



## Pillows

Created to purposefully pose the body in a relaxing position to maximize the benefits of hydrotherapy, Sundance® Spas ComforTone™ headrests and replacement pillow sets are an easy way to quickly update your spa.



## Chemicals and Water Care Items

Sundance® Spas, the trusted leader in spa technology, offers a complete line of genuine water care products that are backed by the quality, innovation and service that you expect from our brand.



## Steps

Built to make it easy to enter and exit your spa, our durable steps are crafted with weather-resistant synthetic wood materials that coordinate with skirting color options and resists fading, rotting, and cracks.



## Sundance® Genuine Spa Covers

Sundance® genuine vinyl and premium SunStrong® spa covers retain heat and help keep water cleaner while cover lifters make using your spa cover easy. Crafted specifically for your Sundance® spa, each marine-grade cover ensures a tight fit while adding a touch of style in palettes that coordinate with your shell and cabinetry.

### Feature

### Foam Density

### Material

### Taper

### Cover Handles

### Finish

## SUNDANCE® SPAS SUNSTRONG® EXTREME COVERS



Premium outdoor covers.  
Designed for cold harsh climates.



- Dense foam supports heavy snow loads
- Angled to promote run-off
- Water and stain resistant to provide a simple wipe clean surface
- Superior UV resistance properties

2 lbs.

SUNSTRONG® outdoor  
all-weather fabric



5 in - 3 in

6 Exterior + 2 Interior

Double stitched outdoor thread  
made from strong UV resistant fibers

## SUNDANCE® SPAS SUNSTRONG® COVERS



\*25% lighter for easier handling  
and an added premium touch  
to your outdoor décor.



- 25% lighter\*
- Water resistant
- Superior UV resistance properties

1.5 lbs.

SUNSTRONG® outdoor  
all-weather fabric



4 in - 2.5 in

6 Exterior + 2 Interior

Double stitched outdoor thread  
made from strong UV resistant fibers

## STANDARD VINYL COVERS



Standard covers help maintain  
heat and keep debris out of  
your hot tub.



- Basic spa cover
- Durable vinyl construction

1.5 lbs.

Marine grade vinyl



4 in - 2.5 in

6 Exterior + 2 Interior

Double stitched outdoor thread  
made from strong UV resistant fibers

**Covers available with new hot tub purchase or as a replacement cover.**

\*25% lighter than same sized vinyl cover

# Innovations

★ Industry Firsts by Sundance® Spas





2001  
**Accu-Sage™ Therapy Seat** with patented **Fluidix ST™ Jets** ★  
 Two-part, color-coordinated **ComfortOne™** headrests ★

2002  
**MicroClean™** water filtration  
**SunStrong™** synthetic cabinetry  
**SunZone™** mixing chamber ★

2003  
**Fluidix Intelli-Jet™** ★  
 stream using bearingless technology  
**Water Quality Award** ★  
 award from the Water Quality  
 Consumers Digest ★  
**Best Buy** Sundance Solo™ ★

2004  
**Vortex™ Jet** ★  
 Sundance, utilizes no moving parts  
**SunSound™ SNC Stereo and Remote** ★  
 feature automatically adjusts stereo volume based on spa pump settings ★

2005  
**Dynamic Flow™ Circulation Pump** ★  
 Latest innovation in jet technology, developed and designed by  
 per minute than typical systems, at virtually the same energy cost ★  
**MicroClean™ II** water filtration ★  
**AquaTerrace™ Waterfall** ★

2006  
**Fluidix Reflex™ Jet** ★  
 Fluidix Jet series  
**SMT™ Fluidix** Introduces Fluidix Jets to the 780™ Series  
 Consumers Digest "Best Buy" Sundance Cameo® ★

2007  
**Docking Station** ★  
 SunSound Stereo option  
**External LED Accent Lights** ★  
**MicroClean™ Plus** water filtration ★  
**Fluidix Nex™ Jet** ★

2008  
**TerraStone™ Cabinet** ★  
 Synthetic Base Impervious to moisture  
**JBL Stereo System** ★  
 Designed Exclusively for Sundance Spas ★

2009  
 Introduction of the **Select Series™** ★

2011  
 Addition of **CLEARARRAY™** System, ★  
 Exclusive hybrid Focus-Relief™ Jet.  
 Exclusive status indicator light ★

2012  
 Introduction of **Bluetooth®** audio ★

2013  
 Exclusive **SunSmart™ WiFi Kit** with App ★

2014  
**SunStrong® Covers** ★

2015  
**980™ Luxury Spas** Launched with  
 Launched Glass Touch control panel ★

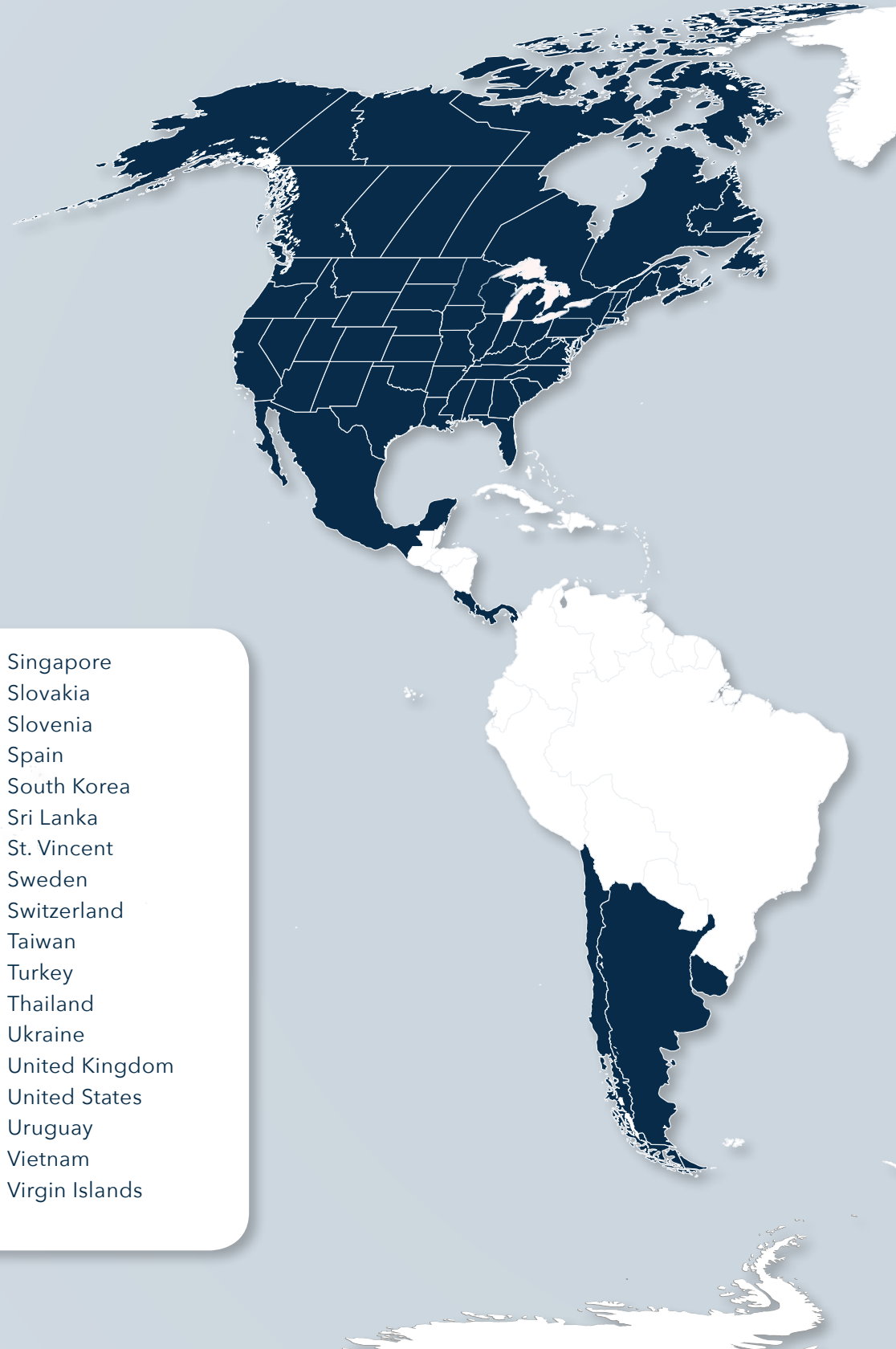
2016  
**CLEARARRAY® PRO,TECT™** ★  
 Automatic Oxidizer factory  
 installed option ★

2017



# Sundance® Spas Global

Sundance® Spas can be found in more than 750 retail locations in more than 70 countries worldwide.



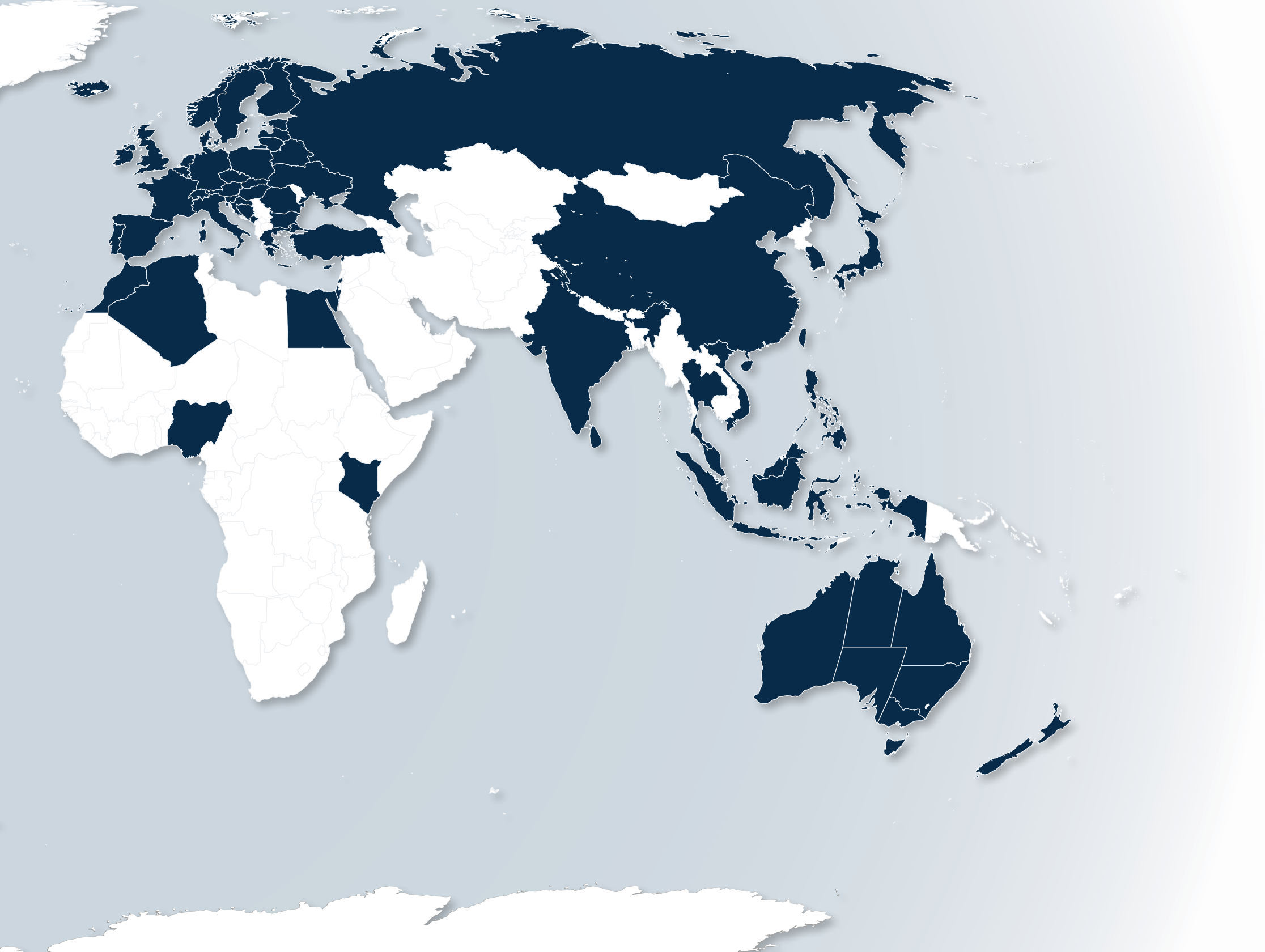
Algeria  
Argentina  
Australia  
Austria  
Belarus  
Belgium  
Bosnia/Herzegovina  
Bulgaria  
Canada  
Canary Islands  
Chile  
China  
Costa Rica  
Croatia  
Cyprus  
Czech Republic  
Denmark  
Egypt  
Estonia

Finland  
France  
French Polynesia  
Germany  
Greece  
The Grenadines  
Hong Kong  
Hungary  
Iceland  
India  
Indonesia  
Ireland  
Israel  
Italy  
Japan  
Kenya  
Latvia  
Liechtenstein  
Lithuania

Luxembourg  
Malaysia  
Maldives  
Malta  
Mexico  
Montenegro  
Morocco  
Netherlands  
Netherlands Antilles  
New Zealand  
Nigeria  
Norway  
Panama  
Philippines  
Poland  
Portugal  
Puerto Rico  
Romania  
Russia

Singapore  
Slovakia  
Slovenia  
Spain  
South Korea  
Sri Lanka  
St. Vincent  
Sweden  
Switzerland  
Taiwan  
Turkey  
Thailand  
Ukraine  
United Kingdom  
United States  
Uruguay  
Vietnam  
Virgin Islands





# Sundance® Spas

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